# **Stepping Motors**

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Stepping

#### **(RoHS) RoHS-Compliant 5-Phase Stepping Motors PK** Series

5-phase PK Series products are the high-torque and low-vibration stepping motors with resolution of 500 per rotation (0.72°/step). Ten motor lead wires are provided so that they can be used for all types of driving system. The dedicated driver is required separately to operate the motor.

#### RoHS RoHS-Compliant

The 5-phase PK Series conforms to the RoHS Directive that prohibits the use of six chemical substances including lead and cadmium.

● Details of RoHS Directive → Page G-23

#### Product Number Code



1	Series	PK: PK Series
2	5: 5-Phase	
3	Motor Frame Size	<b>4</b> : 42 mm <b>6</b> : 60 mm <b>9</b> : 85 mm
4	Motor Case Length	1
5	Shaft Type	A: Single Shaft B: Double Shaft
6	Reference Code	

#### Product Line

Model (Single Shaft)	Model (Double Shaft)
РК543-А	PK543-B
PK544-A	PK544-B
PK545-A	PK545-B
PK564-AE	PK564-BE
PK566-AE	PK566-BE
PK569-AE	PK569-BE
PK596-AE	PK596-BE
PK599-AE	PK599-BE
PK5913-AE	PK5913-BE

The following items are included in each product. -Motor, Operating Manual

**Required Products** Controller 5-Phase **PK** Series (Body) (Sold separately) (Sold separately) Motor Programmable Driver Controller Controller (Not supplied)\*1 (Not supplied) (Not supplied)\*2 \*2 Controllers suitable for stepping motors \*1 Motor and driver packages are available. are availab **RK** Series → Page C-82 Controller → Page C-248 CRK Series → Page C-114 Selectable Accessories and Peripheral Equipment (Sold separately) **①Motor Mounting ②Flexible Couplings 3Clean Dampers** Brackets (→ Page C-266) (-> Page C-258) (-> Page C-264) **Product Name** Overview No. Page ① Motor Mounting Brackets Dedicated mounting bracket for the motor. C-266 2 C-258 Flexible Couplings Coupling that connects the motor shaft to the driven shaft. C-264

#### Example of System Configuration

③ Clean Dampers

(Body)		(Sold separately)			
5-Phase <b>PK</b> Series	+	Motor Mounting Bracket	Flexible Coupling	Clean Damper	
PK566-BE		PAL2P-5	MCS200808	D6CL-8.0F	

The system configuration shown above is an example. Other combinations are available.

Dedicated damper for suppressing stepping motor vibration.

Additional Information

#### System Configuration

DC Inpu

Installatior

#### Specifications (RoHS)

Frame Size mm	Mo Single Shaft	del Double Shaft	Maximum Holding Torque N·m	Rotor Inertia J: ka·m²	Current per Phase A/Phase	Resistance per Phase Ω/Phase	Basic Step Angle	Mass kg	Corresponding Mo Package/Page with Character	tor and Driver Speed – Torque istics	Dimension No.			
	PK543-A	PK543-B	0.13	35×10 <sup>-7</sup>		1.7		0.21	CRK543 P	C-123				
□42	PK544-A	PK544-B	0.18	54×10-7	0.75	0.75	0.75 2.			0.27	CRK544	C-123	1	
-	PK545-A	PK545-B	0.24	68×10 <sup>-7</sup>				0.75 2.2	0.75	0.75 2.2	0.75 2.2	0.75		0.35
	PK564-AE	PK564-BE	0.42	175×10 <sup>-7</sup>	_	2.3		0.6	-	_				
	PK566-AE	PK566-BE	0.83	280×10 <sup>-7</sup>		3.4	0.72°	0.8	-	_				
	PK569-AE	PK569-BE	1.66	560×10 <sup>-7</sup>	14	1.7	0.72	1.3	RK569□CE CRK569□P	C-89 C-123				
	PK596-AE	PK596-BE	2.1	1400×10 <sup>-7</sup>	- 1.4	1.5		1.7	RK596 CE	C-89				
□85	PK599-AE	PK599-BE	4.1	2700×10 <sup>-7</sup>		2.3		2.8	RK599 CE	C-89	3			
	PK5913-AE	PK5913-BE	6.3	4000×10 <sup>-7</sup>	2.8	0.75		3.8	-	-				

How to read specifications table → Page C-10

• For the speed - torque characteristics of the motors in the table above, see the characteristics of the corresponding motor and driver package. If there is no corresponding model, refer to the following characteristics.

• Enter the shaft type A or B in the box (
) within the model name.

#### ■Speed – Torque Characteristics How to read speed – torque characteristics → Page C-10

#### **PK564-AE/PK564-BE**





Note:

Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C.



#### Permissible Overhung Load and Permissible Thrust Load

						OIIII = N	
Model		Permiss Distance	Permissible Thrust Load				
	0	5	10	15	20		
PK54 <mark>_</mark>	20	25	34	52	-	The permissible thrust	
PK56 <mark>-</mark> -E	63	75	95	130	190	load shall be no greater	
PK59 <mark>-</mark> -E	260	290	340	390	480	than the motor mass.	

Enter the shaft type A or B in the box (
) within the model name. Enter the motor case length in the box (
) within the model name.

#### Inner Connection Diagram for Motor



#### General Specifications

Specifications		Motor	
Insulation Class B (130°C)		Class B (130°C)	
Insulation Resistance		100 M $\Omega$ or more when 500 VDC megger is applied between the windings and the case under normal ambient temperature and humidity.	
Dielectric Strength		Sufficient to withstand 1.0 kV at 50 Hz or 60 Hz applied between the windings and the case for 1 minute under normal ambient temperature and humidity. (0.5 kV for <b>PK54</b> )	
Operating	Ambient Temperature	-10~+50°C (non-freezing)	
Environment	Ambient Humidity	85% or less (non-condensing)	
(In operation)	Atmosphere	No corrosive gases, dust, water or oil	
Temperature Rise		Temperature rise of the windings are 80°C or less measured by the resistance change method. (at rated current, at standstill, five phases energized)	
Stop Position A	occuracy <sup>*1</sup>	±3 arc minutes (±0.05°)	
Shaft Runout		0.05 T.I.R. (mm)*4	
Radial Play*2		0.025 mm max. of 5 N	
Axial Play*3		0.075 mm max. of 10 N	
Concentricity		0.075 T.I.R. (mm)*4	
Perpendicularity		0.075 T.I.R. (mm)*4	

Linia N

\*1 This value is for full step under no load. (The value changes with the size of the load.)

\*2 Radial Play: Displacement in shaft position in the radial direction, when a 5 N load is applied in the vertical direction to the tip of the motor's shaft.

\*3 Axial Play: Displacement in shaft position in the axial direction, when a 10 N load is applied to the motor's shaft in the axial direction.
\*4 T.I.R. (Total Indicator Reading): The total dial gauge reading when the measurement section is rotated one revolution centered on the reference axis center.

Note:

• Do not measure insulation resistance or perform the dielectric strength test while the motor and driver are connected.



#### **Dimensions** (Unit = mm)

[] **□42** mm

Model	L1	L2	Mass kg
PK543-A	22	-	0.01
РК543-В	33	48	0.21
PK544-A	20	-	0.07
PK544-B		54	0.27
PK545-A	47	-	0.25
PK545-B	47	62	0.55

#### 2 060 mm

Model	L1	L2	Mass kg
PK564-AE	16.5	-	0.6
PK564-BE	40.5	69.5	0.0
PK566-AE	57 F	-	0.0
PK566-BE	07.5	80.5	0.0
PK569-AE	07	-	10
PK569-BE	01	110	1.5

#### 3 🗆 85 mm

Model	L1	L2	Mass kg
PK596-AE	66	-	17
PK596-BE	00	100	1.7
PK599-AE	06	-	0.0
PK599-BE	90	130	2.0
PK5913-AE	106	-	2.0
PK5913-BE	120	160	3.0



 ${\color{red}*}$  The length of machining on double shaft model is 15±0.25.







• These dimensions are for double shaft models. For single shaft models, ignore the orange (
) areas.

DC Input

5-Phase CRK

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AC Input

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5-Phase RK AC Inpu **Stepping Motors** 



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Accessories

### Cables

Various cables provide convenient connection between a motor, driver and controller.

#### Type of Cables



#### **Motor Cables**

These cables are available to extend the distance between the motor and the driver for  $\mathcal{A}_{\text{STEP}}$  and **RK** Series, or connect a high-torque type motor to a driver.

Cable Name	Page	Applicable Product
Extension Cables Extension Cables for Electromagnetic Brake Motor	C-253 1	
Flexible Extension Cables Flexible Extension Cables for Electromagnetic Brake Motor	C-253 2 <b><i>Qstep</i></b>	
Motor Cables for IP65 Rated Motor Flexible Motor Cables for IP65 Rated Motor	C-254 3	
Extension Cables	C-254 4	RK Series
Motor Cable	C-254 5	<b>RK</b> Series 2-Phase <b>PK</b> Series
Motor Lead Wire/Connector Assembly*	C-255 6	CRK Series CMK Series 2-Phase PK Series
Motor Connector Set*	C-255 7	CRK Series CMK Series 2-Phase PK Series

\* Only for connector-coupled motors

#### **Communication Cable**

This cable is used to connect personal computer and the  $\mathcal{Q}_{STEP}$ **AS** Series built-in controller (stored program) package through an RS-232C connection.

Cable Name	Page	Applicable Product
Communicaiton Cable	C-257 4	<b>XSTEP AS</b> Series Built-In Controller (Stored Program) Package

#### **Driver Cables**

#### Use these cables to connect the driver of the $\alpha_{\text{STEP}}$ or **RK** Series to a controller.

Choose the general-purpose type to be combined with a connector appropriate for the specific controller used, or the connector-terminal block conversion unit that permits connection between the driver and host controller using a terminal block.

Cable Name	Page Applicable Produc	
Driver Cables Caparal Durpasa Tupa	0.056 1	$\alpha_{step}$
Driver Cables deneral-ruipose type	0-200 []]	RK Series
Connector Terminal Block Conversion Unit	0.056 0	$\alpha_{step}$
	0-200 <u>Z</u>	RK Series

Lead wire set is available for connection between DC input driver and motor, controller, and power supply. As driver side of the cable is crimped with connector, easy connection is possible.

Cable Name	Page	Applicable Product		
Driver Load Wire Cat	0.057 [2]	CRK Series		
Dilver Leau Wile Set	0-207 3	Applicable Product CRK Series CMK Series		

The driver lead wire set includes three lead wire/connector assemblies (for motor, input/output signal and power supply).



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ASC

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# **Motor Cables**

**1** Extension Cables (RoHS) **Extension Cables for Electromagnetic** Brake Motor (RoHS) (For *Aster*)



These cables are used to connect *A***STEP** motors and drivers.

#### Product Line

Extension Cables

Extension Cables for **Electromagnetic Brake** 

Model	Length L (m)
CC01AIP	1
CC02AIP	2
CC03AIP	3
CC05AIP	5
CC07AIP	7
CC10AIP	10
CC15AIP	15
CC20AIP	20

# Motor

motor	
Model	Length L (m)
CC01AIPM	1
CC02AIPM	2
CC03AIPM	3
CC05AIPM	5
CC07AIPM	7
CC10AIPM	10
CC15AIPM	15
CC20AIPM	20

#### Notes:

· Electromagnetic brake models must use an extension cable for an electromagnetic brake motor. But for electromagnetic brake motor with motor frame size  $\Box$  42 mm, use an extension cable for standard motor

ASC Series cannot use extension cables of 15 m and 20 m.

#### Dimensions (Unit = mm)

#### For Standard Motor



#### For Electromagnetic Brake Motor



#### **2** Flexible Extension Cables (RoHS) **Flexible Extension Cables for Electromagnetic Brake Motor** (RoHS) (For $\alpha_{step}$ )



Theses flexible extension cables are used between *Aster* motors and drivers. We recommend this cable when the motor is installed on a moving section and the cable is bent and flexed.

#### Product Line

#### Flexible Extension Cables

**Brake Motor** Model Length L (m) 0 CC01SAR 1 CC02SAR 2 CC03SAR 3 C CC05SAR 5 C CC07SAR 7 CC10SAR 10 C

Note:

cable for standard motor.

#### **Dimensions** (Unit = mm)

#### For Standard Motor



#### For Electromagnetic Brake Motor



#### ◇Notes on Use of a Flexible Extension Cable

①Do not allow the cable to bend at the ②Keep the bending radius to 60 mm or cable connector. more.





(3) The motor cable is not a flexible cable. If the motor cable is to be bent, bend it at the flexible extension cable.

Motor Cable Driver (Affix the cable.) Moto Flexible Extension Cable (Possible to bend)

Model	Length L (m)
CO1SARM2	1
CO2SARM2	2
CO3SARM2	3
CO5SARM2	5
CO7SARM2	7
C10SARM2	10

• For electromagnetic brake motor with motor frame size  $\Box$ 42 mm, use a flexible extension

DC Inpu 2-Phas

#### **3 Motor Cables for IP65 Rated Motor** (RoHS) Flexible Motor Cables for IP65 Rated Motor (RoHS) (For *Aster*)



These motor cables must be used for connection between the *X*<sub>STEP</sub> **AS** Series IP65 rated motor and the driver. Any IP65 rated motor cannot be driven without these cables. One end of the cable connects to the metal connector on the motor, while the other end connects to the driver.

Use a flexible motor cable if the motor is installed on a moving part and its cable will be flexed.

#### Product Line

#### Motor Cables for IP65 **Rated Motor**

**IP65 Bated Motor** 

Model	Length L (m)
CC01AST	1
CC02AST	2
CC03AST	3
CC05AST	5
CC07AST	7
CC10AST	10
CC15AST	15
CC20AST	20

Flexible Motor Cables for

II oo matoa motor		
Model	Length L (m)	
CC01SAR2	1	
CC02SAR2	2	
CC03SAR2	3	
CC05SAR2	5	
CC07SAR2	7	
CC10SAR2	10	

#### Dimensions (Unit = mm)

#### Motor Cables for IP65 Rated Motor



#### Flexible Motor Cables for IP65 Rated Motor



#### **4** Extension Cables (RoHS) (For RK Series)



These extension cables are used between **RK** Series motors and dedicated drivers (except for electromagnetic brake type). They come in three lengths: 5 m, 10 m and 20 m.

#### Product Line

Model	Length (m)	Conductors	
CC05PK5	5		
CC10PK5	10	5	
CC20PK5	20		

 Conductor configuration: 5 Conductor size: AWG22 (0.3 mm<sup>2</sup>)

• Finished outer diameter:  $\phi$ 7.2 mm

• Cable rating: 105°C

• Outer casing: Oil-resistant, heat-resistant, non-migrating vinyl

#### Note:

• These extension cables are only for the **RK** Series. Do not use them on other stepping motor and driver packages (such as CRK Series or CMK Series).

#### **5** Motor Cable (RoHS) (For IP65 Rated Motor of RK Series and 2-Phase PK Series)



A cable for connection between the IP65 rated motor and driver (with protective earth wire)

#### Product Line

Model	Length (m)	Conductors
ССОЗРКТ	3	6

Conductor configuration: 6

 Conductor size: Motor wire AWG18 (0.75 mm<sup>2</sup>), protective earth wire AWG14 (2.0 mm<sup>2</sup>) • Finished outer diameter:  $\phi$ 12 mm

• Cable rating: 105°C 600 V

• Outer casing: Heat-resistant, oil-resistant vinyl chloride resin

Applicable standards: UL 758 (AWM) VW-1, UL Style 2586

Protective Earth Wire (Green/Yellow) AWG14 (2.0 mm<sup>2</sup>)



Motor Wire (Black) AWG18 (0.75 mm<sup>2</sup>) Each core is designated by a number (White).

Securing Tape Heat-Resistant, Oil-Resistant Vinyl Chloride Resin (Black)

#### **6** Motor Lead Wire/Connector Assembly (RoHS)



These lead wires with connectors are available for connection with the connector-coupled motor, eliminating the need for assembling a connector. (A motor lead wire/ connector assembly of 0.6 m is included with the connectorcoupled motor packages.)

#### Product Line

Model	Applicable Product	Applicable Motor Model	Length (m)
LC5N06A	CRK513P CRK513P P-H CRK52 P	PK513P PK513P-HS PK52_P	0.6
LC5N10A	CRK52 CRK523P CRK523P P-N	PK52 PK523P PK523P -N	1
LC5N06B	CRK54 PPP	PK54□P	0.6
LC5N10B	CRK54 PM P	PK54 PM	1
LC5N06C			0.6
LC5N10C		PN30_PM	1
LC2U06A		PK22 P	0.6
LC2U10A	CMK223 P-SG	PK223P-SG	1
LC2U06B	CMK23_P_P	PK23_P	0.6
LC2U10B	CMK24□P□P	PK24 P	1

ullet Enter the motor case length in the box ( $\Box$ ) within the model name. Enter A (single shaft) or B (double shaft) in the box (
) within the model name. Enter the gear ratio in the box  $(\square)$  within the model name.

# QSTEP ASC DC Input

**Stepping Motors** 

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**7** Motor Connector Set (RoHS)

This photograph shows CS5N30B

A set of connector housings and contacts for use with connectorcoupled motors. Each package contains enough housings and contacts for 30 motors.

#### Product Line

Model	Applicable Product	Applicable Motor Model
C55N30A	CRK513P_P CRK513P_P-H CRK52_P_P CRK52_PM_P CRK523P_P-T CRK523P_P-N	PK513P PK513P PK52 PK52 PK52 PK523P PK523P PK523P
CS5N30B	CRK54_P_P CRK54_PM_P	PK54_P
CS5N30C	CRK56_PM_P	PK56_PM
CS2U30A	CMK22 CMK223 P-SG	PK22 PK223P -SG
CS2U30B	CMK23_P_P CMK24_P_P	PK23_P_ PK24_P_

 $\bullet$  Enter the motor case length in the box ( $\Box$ ) within the model name. Enter A (single shaft) or B (double shaft) in the box () within the model name. Enter the gear ratio in the box (III) within the model name.

#### Specifications

Model	Connector Housing	Contact	Applicable Crimp Tool	Manufacturer	Applicable Cable					
CS5N30A	51065-0500	50212-8100	57176-5000		AWG30~24 (0.05~0.2 mm²) Outer Sheath Diameter: \phi.4 mm max. Strip Length: 1.3~1.8 mm					
CS5N30B	51103-0500	50351-8100	57295-5000		AWG28~22 (0.08~0.3 mm²) Outer Sheath Diameter: \phi.15~1.8 mm Strip Length: 2.3~2.8 mm					
CS5N30C	51144-0500	50539-8100	57189-5000	MOLEX	AWG24~18 (0.2~0.75 mm²) Outer Sheath Diameter: \phi.4~3 mm Strip Length: 3~3.5 mm					
CS2U30A	51065-0600	50212-8100	57176-5000		AWG30~24 (0.05~0.2 mm²) Outer Sheath Diameter: \phi.4 mm max. Strip Length: 1.3~1.8 mm					
CS2U30B	51103-0600	50351-8100	8100 57295-5000		$\begin{array}{l} AWG28{\sim}22~(0.08{\sim}0.3~mm^2)\\ Outer Sheath Diameter:~\varphi 1.15{\sim}1.8~mm\\ Strip Length: 2.3{\sim}2.8~mm \end{array}$					

Note:

• The crimp tool is not provided with the package. It must be purchased separately.

## **Driver Cables**

#### **1** General-Purpose Type (RoHS)



This is a shielded cable equipped with, at one end of the cable, the half-pitch connector that snaps into the driver for *Aster* and **RK** Series.

#### Notes:

• Note that as the length of the pulse signal line between the driver and controller increases, the maximum transmission frequency decreases.

Technical reference → Page F-46

Install a connector that matches the controller you are using to the other end of the cable.

#### Product Line

Model	Length L (m)	Applicable Connector
CC20D1-1	1	AS Series Built-In Controller (Stored Program) Package
CC20D2-1	2	RK Series CN1 (20 Pins)
CC36D1-1	1	AS Series Pulse Input Package CN4 (36 Pins), AS Series Built-In Controller (Stored Program) Package
CC36D2-1	2	CN4 (36 Pins), ASC Series CN3 (36 Pins)

#### Dimensions (Unit = mm)

#### CC20D1-1, CC20D2-1

Conductor: AWG28 (0.08 mm<sup>2</sup>)



Driver Side

#### CC36D1-1, CC36D2-1

Conductor: AWG28 (0.08 mm<sup>2</sup>)



#### **2** Connector – Terminal Block **Conversion Unit** (RoHS)

A conversion unit that connects a driver to a host controller using a terminal block.

- · With a signal name plate for easy, one-glance identification of driver signal names
- · DIN-rail mountable
- · Cable length: 1 m



#### Product Line

Model	Length (m)	Applicable Connector
CC20T1		AS Series Built-In Controller (Stored Program) Package CN5 (20 Pins), RK Series CN1 (20 Pins)
CC36T1	1	AS Series Pulse Input Package CN4 (36 Pins), AS Series Built-In Controller (Stored Program) Package CN4 (36 Pins), ASC Series CN3 (36 Pins)

#### **Dimensions** (Unit = mm)

#### CC20T1



#### CC36T1



#### **3** Driver Lead Wire Set (RoHS)



As an accessory for DC input drivers, lead wires with a connector are available. Crimping is not necessary, and the connection with the motor, power supply, input/output signal is also easy. The driver lead wire set includes three lead wire/connector assemblies (for motor, power supply and input/ output signal).

#### Product Line

Model	Model Applicable Product		Length (m)
LCS04SD5	<b>CRK</b> Series	CRD5103P CRD5107P CRD5114P	0.6
LCS01CMK2	CMK Series	CMD2109P CMD2112P CMD2120P	0.0

#### 4 Communication Cable FCO4W5 RoHS

This cable is used to connect personal computer and the  $\alpha_{\text{step}}$  **AS** Series built-in controller (stored program) driver through an RS-232C connection.



**Stepping Motors** 

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AC Input

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A flexible coupling ideal for your motor is available. Once you have decided on a motor and gear, you can select the recommended coupling easily.



#### Product Line

Model
MCS14
MCS20
MCS30
MCS40
MCS55
MCS65
Fata ath a in a su dia m

● Enter the inner diameter of coupling in the box (□) within the model name.

. . . . . . . . . . .

#### Features of MCS Couplings

This three-piece coupling adopts an aluminum alloy hub and a resin spider. The simple construction ensures that the high torque generated by a geared motor can be transmitted reliably. The proper elasticity of the spider suppresses motor vibration. Technical reference → Page F-46

High strength (usable for geared motor) has been realized.
 A spider (material: polyurethane) controls the vibration generated by the motor.

No backlash

#### Coupling Selection Table

#### ●αstep



- ① MCS Couplings
- ② Outer Diameter of Coupling
- (3) Inner Diameter d1 (Smaller Side) (FO4 represents  $\phi$ 6.35 mm)
- (4) Inner Diameter d2 (Larger Side) (**FO4** represents  $\phi$ 6.35 mm)

Mo	del	O a su Datia	Motor Shaft	Turne	Driven Shaft Diameter (mm)												
AS	ASC	Gear Ratio	Diameter (mm)	Type	φ4	φ5	ф6	ф6.35	φ8	φ10	φ12	φ14	φ15	φ <b>16</b>	φ18	φ20	ф25
_	ASC34AK ASC36AK ASC46□K	-	φ5	MCS14	•	•	•										
	ASC34AK-I	7.2, 10, 20, 30	10			-											<u> </u>
		5.7.10	φ0 1.9	MCS20													
		20 30	φο 46														
		20, 30	φυ				-		-	-							
AS66ACT AS66ACEP AS66ACTP AS69ACE AS69ACT AS69CEP AS69ACTP	ASC66⊡K	_	φ8	MC530			•	•	•	•	•						
AS66 CE-T AS66 CEP-T	ASC66□K-T	<b>3.6</b> , <b>7.2</b>															
-	ASC34AK-H	50, 100															
	ASC46 K-N	<b>7.2</b> , 10	ф10														
AS98 CE AS98ACT AS98 CEP AS98ACTP AS911ACE AS911ACT AS911ACT AS911ACP	-	-	φ14							•	•	•		•			
AS66 CE-T AS66 CEP-T	ASC66_K-T	10, 20, 30	ф8							•	•		•				
-	ASC46 K-H	50, 100	φ10	MCS40													
AS66 CE-P	-	5, 7 <b>.</b> 2		MC340													
AS66 CE-N AS66 CEP-N	ASC66 K-N	5, 7 <b>.</b> 2	φ12								•		•				
AS98 CE-T AS98 CEP-T	_	3.6, 7.2, 10, 20, 30															
AS66 CE-P	-	10, 25, 36, 50	]														
AS66 CE-N AS66 CEP-N	ASC66□K-N	10, 25, 36, 50	φ12	MCS55							•	•	•	•			
AS66 CE-H AS66 CEP-H	ASC66□K-H	50, 100															

 $\bullet$  Enter  ${\bf A}$  (standard) or  ${\bf M}$  (electromagnetic brake) in the box ( $\Box$ ) within the model name.

Enter the gear ratio in the box  $(\blacksquare)$  within the model name.

Model		Coar Patio	Motor Shaft	Typo	Driven Shaft Diameter (mm)												
AS	ASC	deal hallo	Diameter (mm)	туре	φ4	φ5	ф6	ф6.35	φ8	φ <b>10</b>	φ12	φ14	φ15	φ16	φ18	φ <b>20</b>	φ25
AS98 CE-P	-	5, <b>7.2</b> , 10, 25, 36, 50															
AS98 CE-N AS98 CEP-N	-	5, <b>7.2</b> , 10, 25, 36, 50	ф18	MCS65										•	•	•	•
AS98 CE-H AS98 CEP-H	_	50, 100															

• Enter **A** (standard) or **M** (electromagnetic brake) in the box (
) within the model name. Enter the gear ratio in the box (
) within the model name.

#### 5-Phase Packages

Mo	del	Coar Patio	Motor Shaft	Туро	Driver					en Shaft Diameter (mm)								ion	
RK	CRK	dedi nalio	Diameter (mm)	Type	φ4	φ5	ф6	ф6.35	φ8	φ10	φ12	φ14	φ15	φ16	φ18	φ20	φ25		
-	CRK513PDP	-	φ4																
-	CRK513PDP-H	50, 100																A	9
	CRK523PM CRK524PM CRK525PM P CRK544PM P CRK546PM P		-															Input DC	STEP (
-	CRK525P CRK525P CRK544P CRK546P CRK543 CRK544 CRK544 P CRK545 P	-	φ5	MCS14	•	•	•											Input AC	ASC 5-F
_	CRK523P P-T	7.2. 10. 20. 30	1															IL	RR
_	CRK543 P-T3.6	3.6																ŭŧ	se
_	CRK543 P-T	7.2.10	ф6 ф6																
RK564□CE RK566□CE RK564ACT RK566ACT RK566ACT RK566AMCE RK566AMCE	CRK564□P CRK566□P	_	φ8	MCS20		•	•	•	•	•									5-Phase CRK
	CRK523P P-N	5, 7.2, 10																D	N
	CRK545 P-P5	5															L		S F
	CRK544 P-N	5, 7.2	ф10															ndt	IK
-	CRK543_P-T	<b>20</b> , <b>30</b>	ф6															Ŧ	
RK569□CE RK569ACT RK569AMCE	CRK564PM_P CRK566PM_P CRK569_P	-	- 48																2-PI
RK564 CE-T	CRK564_P-T	<b>3.6</b> , <b>7.2</b>	φυ																ik
-	CRK543_P-P25	25		MCS20															œ
-	CRK545 P-P	<b>7.2</b> , 10	]	MC530															
-	CRK569PM_P	-																	
-	CRK544 P-N10	10	φ10						•										Ste Ste
RK596⊡CE RK596ACT RK596AMCE	-	-	φ14							•	•	•		•					hase pping ptors
-	CRK543_P-P	<b>36</b> , <b>50</b>	- 68																
RK564_CE-T	CRK564_P-T	10, 20, 30	τ.						_	-	_		_				<u> </u>		Step Mo
	CRK543_P-H	50, 100	φ10	MCS40													<u> </u>		opir
RK566 CE-P	CRK566 P-P	5.7.2																	° G e
RK566 CE-N	CRK566 P-N		φ·=														<u> </u>		
		3.6, 7.2, 10, 20, 30	-																Contr
		10	±12																olle
		25 26 50	φιζ																รี้ง
		25, 30, 50	-																
		10	-																Þ
	СКК504_Р-Н	50, 100		MCS55													<u> </u>		cce
RK599UCE RK5913UCE RK599ACT RK5913ACT	_	-	φ14								•	•	•	•					ssories
RK5993AMCE RK5913AMCE RK599©CE-P5 RK599©CE-N5	_	5	φ18										•	•	•	•			Installation
RK596         CE-P           RK599         CE-P           RK599         CE-N           RK599         CE-N           RK599         CE-N           RK599         CE-N           RK599         CE-N           RK596         CE-N	_	25, 36, 50 7.2, 10 25, 36, 50 7.2, 10 50, 100	φ18	MCS65										•	•	•	•		2

• Enter **A** (single shaft) or **B** (double shaft) in the box (
) within the model name. Enter the gear ratio in the box (
) within the model name. **Stepping Motors** 

Introduct

# **Stepping Motors**

#### 5-Phase Stepping Motors

5-Phase Stepping Motors		Motor Shaft	_	Driven Shaft Diameter (mm)											
PK	Gear Ratio	Diameter (mm)	Туре	φ4	φ5	φ6	ф6.35	φ8	φ10	φ12	, φ14	φ15	φ16		
PK543-🗆, PK544-🗆, PK545-🗆	—	φ5	MCS14												
PK564E, PK566E	_	φ8	MCS20												
PK569-□E	-	φ8	MC620												
PK596E	_	φ14	MCSSU												
PK599-🗆 E, PK5913-🗆 E	-	φ14	MCS55												

 $\bullet$  Enter  ${\bf A}$  (single shaft) or  ${\bf B}$  (double shaft) in the box ( ) within the model name.

#### 2-Phase Packages, 2-Phase Stepping Motors

Model		2-Phase Stepping Motors	Gear Ratio	Motor Shaft	Type	Driven Shaft Diameter (mm)										
СМК	CSK	PK		Diameter (mm)	Type	φ4	φ5	ф6	ф6.35	φ8	φ10	φ12	φ14	φ15	φ16	
CMK22_P_P CMK23_P_P CMK244P_P CMK244_M_P CMK24_P	CSK24 <mark>□</mark> -⊡T CSK24 <mark>□</mark> M⊡T	PK22_P PK23_P PK24_01 PK24_02 PK24_03 PK24_03 PK24_M-01 PK24_M-02 PK24_M-03	_	45	MCG14											
CMK223 P-SG	-	PK223PD-SG	7.2, 9, 10, 18, 36	φυ	MC514											
CMK243_P-SG	_	_	3.6, 7.2, 9, 10, 18, 36, 50, 100													
-	CSK243_T-SG	PK243_1-SG	3.6, 7.2, 9, 10, 18, 36													
CMK246P	-	PK24_P_	-	φ5	-											
CMK264M_P CMK266M_P CMK256_P CMK264_P CMK266_P	CSK264-□T CSK266-□T CSK264M□T CSK266M□T	PK256-02 PK264-01 PK264-02 PK264-03 PK266-01 PK266-02 PK266-03 PK266-E2.0 PK266-E2.0 PK264M-02 PK264M-02 PK266M-01 PK266M-01 PK266M-03 PK266M-03 PK266M-220 PK266M-220 PK266M-20 PK266M-20 PK266M-20 PK266M-20 PK266M-20 PK266M-20 PK266M-20 PK266M-20 PK266M-20 PK266DAT	-	ф6.35	MCS20		•	•	•	•	•					
-	-	PK264JD□ PK264J□	-	φ8			•	•	•	•	•					
CMK264 P-SG	CSK264 T-SG	PK264 E-SG	<b>3.6</b> , <b>7.2</b>												<b> </b>	
СМК268М_Р СМК258_Р СМК268_Р	CSK268-⊡T CSK268M⊡T	PK258-02 PK268-01 PK268-02 PK268-03 PK268-E2.0 PK268M-01 PK268M-03 PK268M-420 PK268M-520 PK268DAT	-	ф6.35	MCS30			•	•	•	•					
_	-	PK266JD PK266J PK267JD PK267J	-	ф8				•	•	•	•	•				
CMK264_P-SG	_	_	9, 10, 18, 36, 50, 100	-												
	CSK264 T-SG		9, 10, 18, 36			-									<u> </u>	
_	-	PK209JD	-	φ8	MCS40					•	•	•		•		
	-	PK296 E-SG	3.6, 7.2, 9	φ12 L 10												
	_	PK296_E-SG PK299-E4.5 PK2913-E4.0 PK299EAT PK2913EAT	10, 18, <b>36</b> –	φ12 φ14	MCS55							•	•	•	•	

• Enter **A** (single shaft) or **B** (double shaft) in the box ( $\Box$ ) within the model name. Enter the motor case length in the box ( $\Box$ ) within the model name.

Enter the gear ratio in the box  $(\square)$  within the model name.

Stepping M

#### Specifications

1				Dim	nensions									ō
	Model	Outer Diameter	Length	Axis Hole Diameter d1 H7	Axis Hole Diameter d2 H7	Key Slot Tolerance b/t	Normal Torque	Mass	Inertia	Static Torsion Spring Constant	Permissible Eccentricity	Permissible Declination	Permissible End Play	tors
		mm	mm	mm	mm	mm	N•m	g	kg•m <sup>2</sup>	N•m/rad	mm	deg	mm	
	MCS140404 MCS140405 MCS140406 MCS140505 MCS140506 MCS140606	14	22	4 4 5 5 6	4 5 6 5 6 6	_	2.0	6.7	0.184×10 <sup>-6</sup>	22.9	0.06	0.9	+0.6	Introdu
	MCS200505 MCS200506 MCS2005F04 MCS200508 MCS2006F04 MCS2006F04 MCS200610 MCS20F04F04 MCS20F04F04 MCS20F0410 MCS20F0410 MCS200810 MCS200810	20	30	5 5 6 6 6 6 6 6 35 6.35 6.35 8 8	5 6.35 8 6 6.35 8 10 6.35 8 10 8 10 8	_	5.0	19.8	1.059×10 <sup>-6</sup>	51.6	0.08	0.9	+0.8 0	ction AS ASC AC Input DC Input
	MC5300606 MC53006F04 MC5300608 MC5300610 MC530F04F04 MC530F04F04			6 6 6 6.35 6.35	6 6.35 8 10 6.35 8									5-Phase RK AC Input
	MCS30F0410 MCS300808 MCS300810 MCS300812 MCS301010 MCS301012 MCS301014 MCS301212 MCS301214 MCS301414 MCS301416	30	35	6.35 8 8 10 10 10 12 12 14 14	10 8 10 12 10 12 14 12 14 12 14 14 14 14	_	12.5	44.6	6.057×10 <sup>-6</sup>	171.9	0.09	0.9	+1.0 0	5-Phase 2-Phase CRK CMK DC Input
-	MCS400808 MCS400810 MCS400812 MCS400815 MCS401010 MCS401012 MCS401212 MCS401215	40	66	8 8 8 10 10 10 10 12 12	8 10 12 15 10 12 15 12 15 12		17.0	139	42.29×10 <sup>-6</sup>	859.5	0.06	0.9	+1.2 0	CSK N
-	MCS551212 MCS551214 MCS551215 MCS551216 MCS551216 MCS551414 MCS551414 MCS551416 MCS551518 MCS551618 MCS551818 MCS551820	55	78	12 12 12 12 14 14 14 15 16 18 18	13 12 14 15 16 14 15 16 18 18 18 18 20		60.0	282	109.1×10 <sup>-6</sup>	2063	0.10	0.9	+1.4 0	Aotors Motors Co
-	MCS651618 MCS651818 MCS651820 MCS651825	65	90	16 18 18 18	18 18 20 25	$\begin{array}{c} t: 2.8^{+0.1} \\ \varphi 25 \ b: 8 \pm 0.018 \\ t: 3.3^{+0.2} \end{array}$	160.0	535	417.1×10 <sup>-6</sup>	3438	0.11	0.9	+1.5 0	ontrollers

C-261

cessories

Installation

#### Dimensions (Unit = mm)

#### **MCS14** Mass: 6.7 g



#### MCS20

Mass: 19.8 g



#### MCS30

Mass: 44.6 g



#### MCS40

Mass: 139 g





MCS65 Mass: 535 g





#### Mounting to a Shaft

#### Clamp Type

Clamp couplings use the tightening force of the screw to compress the shaft hole diameter and thereby fasten the coupling to the shaft. This does not damage the shaft and is easy to mount and remove.

![](_page_17_Figure_9.jpeg)

The following table shows the screw tightening torque. We recommend use of a torque wrench to fasten the coupling.

Туре		MCS14	MCS20	MCS30	MCS40	MCS55	MCS65
Tightening Torque	N∙m	0.37	0.76	1.34	10.5	10.5	25.0

#### Alignment Adjustment

Flexible couplings tolerate misalignment of the axis center and transfer rotational angle and torque, but produce vibration when the permissible value for misalignment is exceeded. This can dramatically shorten the coupling's service life. This requires alignment adjustment.

Misalignment of the axis center includes eccentricity (parallel error of both centers), declination (angular error of both centers) and end play (shaft movement in the axial direction). To keep misalignment within the permissible value, always check and adjust the alignment. To increase the service life of the coupling, we recommend keeping misalignment below 1/3 of the permissible value.

![](_page_17_Figure_15.jpeg)

#### Notes:

When misalignment exceeds the permissible value or excessive torque is applied, the coupling's shape will deform, and service life is shortened.

When the coupling emits a metallic sound during operation, stop operation immediately and ensure there is no misalignment, axis interference or loose screws.

DC Inpu

5-Phase RK AC Inpu

ASC ASC

5-Phas

2-Phas Steppin Motors

5-Phase Stepping Motors

<sup>•</sup> When load changes are large, apply an adhesive to the coupling set screw to prevent it from loosening.

# 

Mechanical dampers suppress stepping motor vibration and improve high-speed performance. An inertia body and silicon gel are hermetically sealed in a plastic case.

#### Features

- Excellent vibration absorption
- The doughnut-shaped internal inertia body and silicon gel absorb vibration. This feature enables a stable damping effect.
- Since there is no frictional dust as in conventional magnetic dampers, it can be used in environments where higher degrees of cleanness is needed.
- High reliability
- It holds up well in harsh environments and changes little with age because the silicon gel and plastic case used are heat resistant.
- •Machine part is sealed hermetically in a plastic case. This ensures safety and doesn't generate noise.
- •This clean damper is an accessory for double shaft types. It can be used with various geared motors of double shaft type.

#### Product Line

- Model D4CL-5.0F D6CL-6.3F D6CL-8.0F
- D9CL-14F

#### Installation of the Clean Damper

![](_page_18_Picture_15.jpeg)

Dimensions (Unit = mm)

case, fasten to the shaft and tighten the damper's mounting screws (two places) with an allen wrench to secure it to the shaft. Model D4CL-5.0F D6CL-6.3F D6CL-8.0F D9CL-14F

0.4

N∙m

Point the mounting screws of the clean damper toward the motor

#### Tightening Torque

 There are mounting screws with hexagonal holes in two damper locations, so tighten them both before running the motor.

1.5

 The damper rotates at the same speed as the motor shaft, so do not touch it while the motor is running.

	C C	-	φ <u>d1</u>
φĄ		2×E	

Model	фd1	φA	φB	С	D	E
D4CL-5.0F	$5^{+0.018}_{0}$	¢36±0.5	$_{\varphi}$ 13 $\pm$ 0.5	9±0.3	15±0.5	M3
D6CL-6.3F	$6.35^{+0.022}_{0}$	145+05	120+05	15+0.2	22+05	MA
D6CL-8.0F	8 <sup>+0.022</sup>	φ44.5±0.5	φ20±0.5	10±0.0	22_0.5	114
D9CL-14F	$14_{0}^{+0.027}$	φ79.5±0.5	φ26±0.5	11±0.3	19±0.5	M4

![](_page_18_Picture_22.jpeg)

![](_page_18_Figure_23.jpeg)

**Stepping Motors** 

	Introduction	
AC Input	AS	$\alpha_{step}$
AC Input	AS	$\alpha_{step}$

Installation

	Inortio	Maga	Applicable Product					
Model	kg·m <sup>2</sup>	g	RK	5-Phase Stepping Motors	2-Phase Stepping Motors			
D4CL-5.0F	34×10 <sup>-7</sup>	24	_	CRK52 PBP CRK52 PMBP CRK523PBP-T CRK54 PBP CRK54 PBP CRK54 PMBP CRK54 PMBP CRK543BP-T CRK544BP-P CRK544BP-P CRK543BP-H PK54-B	CMK22 PBP CMK23 PBP CMK24 PBP CMK24 BP CMK243BP-SG CMK243BP-SG CMK243BP-SG CSK243BT-SG CSK243BT-SG CSK24 BT CSK24 BT PK22 PB PK22 PB PK22 PB PK23 PB PK243B1-SG PK243B1-SG PK244 O1B PK24 O1B PK24 O1B PK24 M-01B PK24 M-01B PK24 M-02B PK24 M-03B			
D6CL-6.3F	140×10 <sup>-7</sup>	62	_	_	CMK26_MBP CMK25_BP CMK26_BP CMK264BP-SG CSK26_BT CSK264BT-SG PK25_02B PK26_01B PK26_02B PK26_02B PK26_02B PK26_02B PK26_M-01B PK26_M-02B PK26_M-02B PK26_M-02B PK26_M-02B PK26_M-220B PK26_M-5SG			
D6CL-8.0F	140×10 <sup>-7</sup>	61	RK56DBCE RK564BCE-T RK56BCE-P RK56DBCE-N RK56BCE-N RK564BCE-H	CRK56 BP CRK56 PMBP CRK564BP-T CRK56 BP-P CRK56 BP-N CRK564BP-H PK56 BE	PK26□JB PK26□JDB			
D9CL-14F	870×10 <sup>-7</sup>	105	RK59 BCE RK596BCE-T RK59 BCE-P RK59 BCE-N RK596BCE-H	РК59□-ВЕ	PK29□-E4.5B PK2913-E4.0B PK296BE-SG■			

Ambient Temperature:  $-20 \text{ to} + 80^\circ\text{C}$ 

 $\bullet$  Enter the motor case length in the box ( $\Box$ ) within the model name.

Enter the gear ratio in the box (III) within the model name.

# Motor Mounting Brackets Ref

Mounting brackets are convenient for installation and securing a stepping motor and geared stepping motor.

![](_page_20_Picture_3.jpeg)

#### Product Line

• Standard Type, High-Torque Type, High-Speed Type, High-Resolution Type Material: Aluminum alloy

	Applicable Product							
Model	$\alpha_{step}$	RK	CRK	5-Phase Stepping Motors	2-Phase Stepping Motors			
PALOP	ASC46⊡K	_	CRK54 CRK54 CRK54 P CRK54 P M P	PK54 <b>Ⅲ</b> -□	CMK24 P P CMK24 P CMK24 P CK24 P CSK24 T CSK24 P PK24 O P PK24 O P PK24 O P PK24 O P PK24 O P PK24 O P PK24 M O P PK24 M O P PK24 M O P			
PAL2P-5	AS66 CE AS66ACT AS66 CEP AS66ACTP ASC66 K AS69 CE AS69ACT AS69 CEP AS69ACTP	RK56 RK56 RK56 RK56 ACT	CRK56 CRK56 PM P	PK56 <b>□</b> -□E	-			
PAL2P-2	_	_	_	_	CMK26 MP CMK26 P CSK26 T CSK26 M T PK26 J PK26 J PK26 01 PK26 02 PK26 02 PK26 M 01 PK26 M 02 PK26 M 03 PK26 M PK26 DAT PK26 E2.0 PK26 M-E2.0			
PAL4P-5	AS98 CE AS98ACT AS98 CEP AS98ACTP AS911ACE AS911ACT AS911ACTP AS911ACTP	RK59 CE RK59 AMCE RK59 ACT	_	PK59 <b>⊡</b> -⊡E	-			
PAL4P-2	_	-	_	_	PK29EAT PK29-E4.5 PK2913-E4.0			

 $\blacksquare$  Enter A (single shaft), B (double shaft) or M (electromagnetic brake) in the box ( $\Box$ ) within the model name.

Enter the motor case length in the box ( $\blacksquare$ ) within the model name.

• The mounting bracket base is built with holes large enough to allow for alignment adjustments in the horizontal direction.

• These mounting brackets can be perfectly fitted to the pilot of the stepping motors. (Except for PALOP)

Note:

• They cannot be used with geared stepping motors.

#### Geared Type

Material: Aluminum alloy

Model	Applicable Product								
WOUEI	$\alpha_{step}$	RK	CRK	2-Phase Stepping Motors					
SOLOA	_	-	-	CMK243 P-SG CSK243 T-SG PK243 1-SG					
SOLOB	ASC46⊡K-T∎	-	CRK543_P-T CRK545_P-P CRK543_P-P	-					
SOL2A	AS66 CE-T AS66 CEP-T ASC66 K-T	RK564□CE-T	CRK564_P-T	CMK264_P-SG CSK264_T-SG PK264_E-SG					
SOL2B	AS66 CE-P	RK566 CE-P RK564 CE-P	CRK566 P-P CRK564 P-P	-					
SOL5A	-	—	—	PK296 E-SG					
SOL5B	AS98 CE-T AS98 CEP-T AS98 CEP-T	RK596 CE-T RK599 CE-P RK596 CE-P	_	_					

• Enter A (single shaft), B (double shaft) or M (electromagnetic brake) in the box ( Enter the gear ratio in the box (I) within the model name.

Install SOL2A and SOL2B using the supplied screws.

No screws are supplied for installing SOLOA, SOLOB, SOL5A and SOL5B. Appropriate screws must be purchased separately.

#### Motor Installation Direction

The motor cable comes out at right angles to the motor. Orientate the motor so that the cable faces either upwards or sideways.

![](_page_21_Figure_8.jpeg)

**Cable Facing Sideways** 

#### Mounting the Motor

1 PAL2P-5, PAL2P-2, PAL4P-5, PAL4P-2

![](_page_21_Picture_13.jpeg)

- mounting bracket.
- by the arrow (B).

![](_page_21_Picture_16.jpeg)

![](_page_21_Figure_17.jpeg)

- ① Use the screws to secure the motor to the ① Use the screws to secure the motor to the mounting bracket.
- 2 Attach the motor from the direction shown 2 Attach the motor from the direction shown by the arrow (B).

5-Phase Stepping Motors

Installatior

#### Dimensions (Unit = mm)

42 31±0.3

60

#### **PALOP** Mass: 35 g

![](_page_22_Figure_3.jpeg)

3 2 45

![](_page_22_Figure_4.jpeg)

50 29±0.3

4× ф3.5 穴

![](_page_22_Figure_5.jpeg)

![](_page_22_Figure_6.jpeg)

Screws (Included)
 M4 Length 12 mm - 4 Pieces

55

4

9.5

![](_page_22_Figure_8.jpeg)

![](_page_22_Figure_9.jpeg)

![](_page_22_Figure_10.jpeg)

![](_page_22_Figure_11.jpeg)

Screws (Included)
 M5 Length 16 mm - 4 Pieces

![](_page_22_Picture_13.jpeg)

![](_page_22_Figure_14.jpeg)

![](_page_22_Figure_15.jpeg)

![](_page_22_Figure_16.jpeg)

Screws (Included)
 M4 Length 12 mm - 4 Pieces

#### PAL4P-2

Mass: 250 g

![](_page_23_Figure_2.jpeg)

![](_page_23_Figure_3.jpeg)

![](_page_23_Figure_4.jpeg)

**SOLOA** 

Screws (Included)
 M5 Length 16 mm - 4 Pieces

80

h73+0.1

<u>\_6|\_3</u>

#### SOL2A

6

-

Mass: 120 g

#### SOL2B

Mass: 120 g

![](_page_23_Figure_10.jpeg)

Screws (Included)

M4 Length 12 mm ··· 4 Pieces (**SOL2A**) M5 Length 15 mm ··· 4 Pieces (**SOL2B**)

#### SOL5A

#### Mass: 270 g

SOL5B

Mass: 270 g

![](_page_23_Figure_17.jpeg)

Installation

# **DIN Rail Mounting Plate** Rest

This installation plate is convenient for installing the driver of  $\alpha_{\text{STEP}}$  AS Series on DIN rails with ease.

4.5

#### Product Line

Model	Applicable Product
PADP01	AS Series driver

#### **Dimensions** (Unit = mm)

#### PADP01

![](_page_24_Figure_7.jpeg)

![](_page_24_Picture_8.jpeg)

.....